






# TCX510

High Solid Premium Clearcoat scratch resistant

<b>Application:</b>	Extremely scratch-resistant High Solid premium clearcoat for all basecoat / clearcoat systems. For universal application in quick repair job on single panels up to a complete car side.
<b>Key Features:</b>	High Solids content; extremely scratch-resistant; outstanding weathering and yellowing resistance; excellent finish quality; quickly ready for polishing and masking.
<b>Remarks</b>	<ul style="list-style-type: none"> <li>✓ Suitable for repairing extremely scratch-resistant original finishes.</li> <li>✓ Select hardener and reducer according to ambient temperature and size of object to be painted.</li> </ul>

	<b>Spreading rate</b>	335 m <sup>2</sup> /l at 1 µm		
		<b>2 : 1</b>		
	<b>Mixing Ratio</b>	100 % by volume	TCX510	
	<b>Hardener</b>	50 % by volume	TCH510X	
	<b>Reducer</b>	10 % by volume	TCV400A TCV400B	
	<b>Spray viscosity at 20 °C</b>	DIN 4: 20 – 22 s	<b>Potlife at 20 °C</b>	1h



DII (EU)2020/1149

**Safety advice:**

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0,1 µm.

**2004/42/IIIB(d)(420)419.** The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/litre of VOC. The VOC content of this product is 419 g/litres.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply and guarantee of certain properties, nor the suitability of the products for the specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (products specification). The latest version supersedes all previous versions. You can obtain the latest version from our technical department. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

**CREBONIT COATINGS GmbH – Alpenstrasse 107 – 5020 Salzburg – Austria**

# TCX510

High Solid Premium Clearcoat scratch resistant

**Application:**



**Compliant gravity-feed spray gun**



**HVLP spray gun**

<b>Application pressure</b>	Bar	2	
<b>Nozzle pressure</b>	Bar		0,7
<b>Nozzle Size</b>		1.3-1.4	1.3
<b>Number of spray coats</b>			2
<b>Flash off at 20 °C</b>	Min	3 minutes between spray coats	
<b>Film thickness</b>	µm	40-60	



Drying at 20 °C      6 h  
 Drying at 60 °C      35 min



Infrared (short wave)      8 min  
 Infrared (medium wave)      10-15 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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